





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference A 54 616 PCT	FOR FURTHER ACTIO		cation of Transmittal of International Examination Report (Form PCT/IPEA/416)	
International application No.	International filing date (da	y/month/year)	Priority date (day/month/year)	
PCT/EP2003/008031	23 July 2003 (23.0	7.2003)	23 July 2002 (23.07.2002)	
International Patent Classification (IPC) or n B23K 35/02	national classification and IPC			
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Applicant	KOMET GROUP HOL	DING GMBI	H	
This international preliminary exame and is transmitted to the applicant a		red by this Inter	national Preliminary Examining Authority	
2. This REPORT consists of a total of	sheets, inch	ding this cover	sheet.	
amended and are the basis for	nied by ANNEXES, i.e., sheet or this report and/or sheets con a Administrative Instructions to	taining rectific	ion, claims and/or drawings which have been ations made before this Authority (see Rule	
These annexes consist of a to	otal of sheet:	i.		
. 3. This report contains indications rela	ating to the following items:			
I Basis of the report				
II Priority		•		
	of opinion with regard to nov	elty, inventive s	tep and industrial applicability	
IV \ Lack of unity of in	vention			
V Reasoned statemen citations and explain	t under Article 35(2) with reg nations supporting such stater	ard to novelty, in	nventive step or industrial applicability;	
VI Certain documents cited				
VII Certain defects in t	he international application			
VIII Certain observation	ns on the international applica	tion		
		·		
Date of submission of the demand Date of completion of this report				
06 February 2004 (06.0		-	August 2004 (10.08.2004)	
Name and mailing address of the IPEA/EP	Au	horized officer		
Facsimile No.	Tel	ephone No.		



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Internation No. PCT/EP2003/008031

I.	Basis	s of the re	report	
1.	With	ı regard t	to the elements of the international application:*	
		the inte	ternational application as originally filed	
	\boxtimes	the des	escription:	
	1.5	pages	1-12	, as originally filed
		pages		, filed with the demand
		pages		
	\boxtimes	the clai		
		pages		, as originally filed
		pages		
		pages		, filed with the demand
		pages		29 July 2004 (29.07.2004)
	\boxtimes	the dra	rawings:	
		pages	442.24	, as originally filed
		pages	1.00.0	
		pages		,
	\Box	the seque	uence listing part of the description:	
	ш	pages	•	
		pages		
ĺ		pages		, filed with the demand
	These	the language the language the language the language or 55.3	inguage of a translation furnished for the purposes of international search (under Rule inguage of publication of the international application (under Rule 48.3(b)). Inguage of the translation furnished for the purposes of international preliminary et a.3).	which is: e 23.1(b)). examination (under Rule 55.2 and/
•	prelin	contain filed to furnish furnish The sta internal The sta been fu	d to any nucleotide and/or amino acid sequence disclosed in the internation examination was carried out on the basis of the sequence listing: ined in the international application in written form. together with the international application in computer readable form. The subsequently to this Authority in written form. The subsequently to this Authority in computer readable form. Statement that the subsequently furnished written sequence listing does not guational application as filed has been furnished. Statement that the information recorded in computer readable form is identical to furnished.	go beyond the disclosure in the
4.	L		the description, pages the claims, Nos the drawings, sheets/fig	
5.		beyond t	eport has been established as if (some of) the amendments had not been made, since if the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**	
ć	and 70	is report 0.17).	sheets which have been furnished to the receiving Office in response to an invitation tas "originally filed" and are not annexed to this report since they do not a	contain amendments (Rule 70.16
** /	4ny re	≥placeme	nent sheet containing such amendments must be referred to under item 1 and annexed	d to this report.



Intern. application No.
PCT/EP2003/008031

IV. Lack of unity of invention
1. In response to the invitation to restrict or pay additional fees the applicant has:
restricted the claims.
paid additional fees.
paid additional fees under protest.
neither restricted nor paid additional fees.
2. This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.
3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is
complied with.
not complied with for the following reasons:
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 Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report:
all parts.
the parts relating to claims Nos. 1-26 and 28-35, as far as these refer to one of the claims 24-26.

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PCT) EP 03/08031

(To be used when	n the space in any of the p	receding boxes is not sufficient)
Continuation of:	IV.3	
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See	supplemental	sheet.
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INTERNATIONAL PREL. NARY EXAMINATION REPORT

Internal application No.
PCT/EP 03/08031

Statement				
Novelty (N)	Claims	1-26,	28-35	YES
	Claims			NO
Inventive step (IS)	Claims	1-26,	28-35	YES
	Claims			NO
Industrial applicability (IA)	Claims	1-26,	28-35	YES
	Claims		٠	NO
Citations and explanations				
See supplemental	sheet.			

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: IV and V

- 1. The two documents D1 (DE-A-27 35 638), examples 1 and 2, and D2 (US-A-4 431 465), abstract and example 1 describe the use of a solder paste containing spherical particles of nickel or nickel and copper (D1) or iron or nickel (D2) (the latter material corresponds to dependent claim 16 and thus has a lower coefficient of thermal expansion than the solder material) for soldering tungsten carbide (tool) components having a holder component or shank made of steel. Both documents mention that the particles reduce the stresses which occur within the solder layer as a result of the different coefficients of thermal expansion of the tungsten carbide and steel; cf. D1: page 4, last paragraph; page 5, middle paragraph; and D2: abstract; column 1, last line; column 2, line 15.
- 2. The claimed subjects differ from the closest prior art (D1 or D2) at least in that the coefficient of thermal expansion of the solder joint layer 18' varies, i.e. differs, throughout the thickness thereof; in contrast to the prior art, the joint layer 18' can be formed from two different solder discs having different coefficients of thermal expansion or from one solder disc having inherently differing coefficients of thermal expansion. Therefore novelty is established.

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: IV and V

Inventive step is recognized since no document contains anything to suggest a solder joint layer having coefficients of thermal expansion that differ throughout the thickness of the layer, the varying coefficient having the advantage that it can further reduce inner stresses which occur in the joint region during cooling after soldering.

3. There is therefore a lack of unity between claim 27 and claims 1 to 26 (PCT Rule 13.1 to 13.3) since it does not contain the novel feature of the coefficients of thermal expansion that vary throughout the thickness of the solder joint layer or even a corresponding feature. The applicant did not respond to the invitation to restrict the claims or drop claim 27. Therefore the present report refers only to claims 1 to 26 and claims 28 to 35 insofar as the latter refer back to one of claims 24 to 26, which are covered by this report and concern the main invention (PCT Article 34(3)).